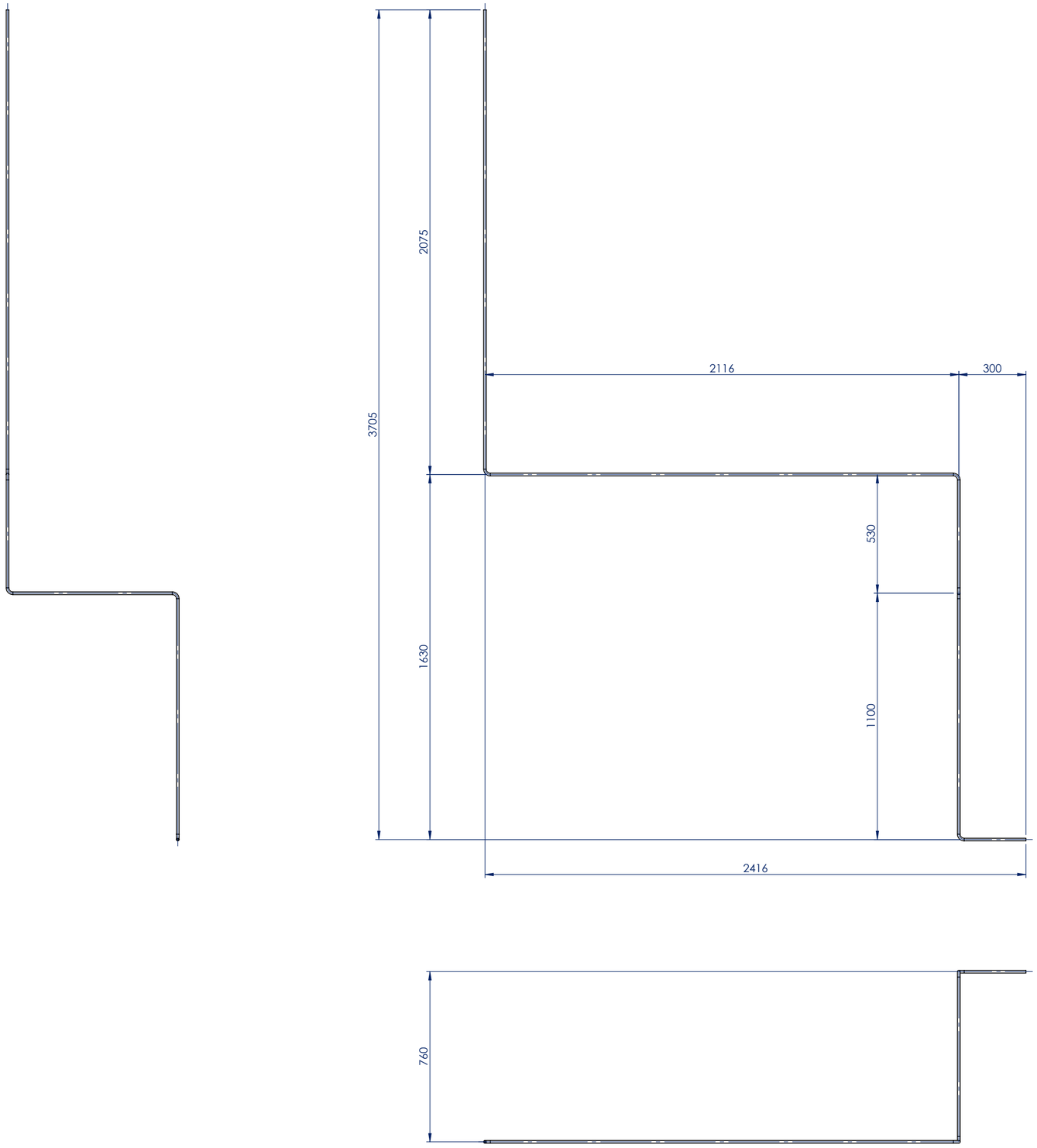

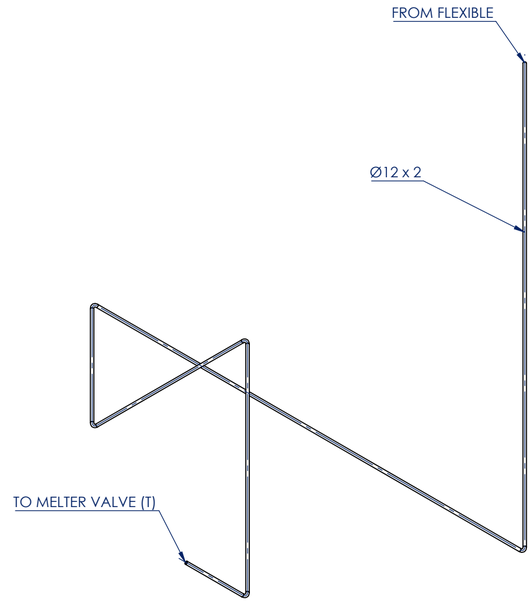

QTY: 4 units (one for each Melter)

Rev.	Modification	Date	Name

This drawing is property of INSERTEC. Must not be copied or transferred to third parties in any way without written authorization.

Tolerance for dimensions without tol. according to ISO 2768-mK								
More than	0.5	3	6	30	120	400	1000	2000
Less	3	6	30	120	400	1000	2000	4000
Machine Tool	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
Welded		±0.5	±1	±1.5	±2	±3	±4	±6

	Date	Name
Drawn	14/11/2025	RCB
Checked		
Verified		BU

Material: -

Weight (kg): 3.35

Customer: ALINVEST

Format: A2

Scale: 1:15

Title: TECHNICAL ROOM
CASTING ZONE 3321
CYLINDER VALVE LINE 2 (MELTER)

insertec
Furnaces & Refractories

Project Methode:

Part Number: 2558 - 12x2 - valvula 2

Revision: A

Customer Number

Sheet: 1/1